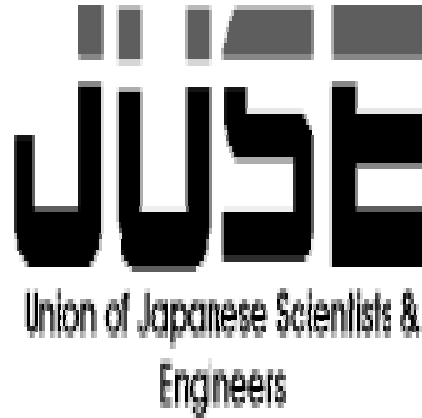


**JAPAN INDUSTRIAL & QUALITY DEVELOPMENT STUDY  
TOUR ORGANIZED BY QUALITY CIRCLE FORUM OF INDIA  
(QCFI) IN COLLABORATION WITH UNION OF JAPANESE  
SCIENTISTS AND ENGINEERS (JUSET)**



**Tokyo :**

Tokyo, officially Tokyo Metropolis, is the capital of Japan and one of its 47 prefectures. The Greater Tokyo Area is the most populous metropolitan area in the world. It is the seat of the Emperor of Japan and the Japanese government.

**Nagoya :**

Nagoya, capital of Japan’s Aichi Prefecture, is a manufacturing and shipping hub in central Honshu. The city’s Naka ward is home to museums and pachinko (gambling machine) parlors. Naka also includes the Sakae entertainment district, with attractions like the Sky-Boat Ferris wheel, which is attached to a mall. In northern Naka is Nagoya Castle, a partly reconstructed 1612 royal home displaying Edo-era artifacts.

**Fast Facts:**

Country – Japan

Capital – Tokyo

ISD calling details: +81

Languages: Japanese & English

Time Difference: Tokyo is 3 hour and 30 minutes ahead of India

Temperature in June : Approx 19°C (Min) – 25°C (Max).

Currency: Japanese yen

1 USD	110.68 JPY
1 JPY	0.583 INR

**FLIGHT OPTION:**

QCFI JAPAN STUDY TOUR : 06 nights / 07 days				
Japan : 25 June – 01 July, 2017				
Sector	Dates	Flight No	Departure	Arrival
<b>SINGAPORE AIRLINES (Arrives at Narita Airport and Depart from Haneda Airport)</b>				
<b>Ex – Mumbai :</b>				
Mumbai – Singapore	24 June	SQ 421	1145 hrs	1950 hrs
Singapore – Tokyo	24 June	SQ 638	2255 hrs	0800 + 01 hrs
Tokyo – Singapore	01 July	SQ 635	2255 hrs	0455 + 01 hrs
Singapore – Mumbai	02 July	SQ 422	0740 hrs	1030 hrs

## 06 NIGHTS / 07 DAYS JAPAN ITINERARY PROPOSED FOR INDUSTRIAL VISIT: 03 NIGHTS NAGOYA + 01 NIGHT IN SHIZUOKA + 02 NIGHTS TOKYO

### DAY 01: INDIA – JAPAN | 25 June

#### Sightseeing of Tokyo & Transfer to Nagoya (L, D)

- ❖ Arrive at Narita International Airport.
- ❖ Meet and greet assistance upon arrival.
- ❖ Proceed to Tokyo by coach (1 hrs 30 mins approx)
- ❖ Arrive Tokyo hotel & check in into the hotel (for Freshen up )
- ❖ Checkout & proceed to Indian Restaurant for Lunch.
- ❖ Post lunch enjoy Tokyo Sightseeings.
- ❖ You will visit the Asakusa Kannon Temple & Nakamise Shopping Arcade, Tokyo Tower with Observatory Deck & Odaiba (Toyota Mega Web. Palette Town).
- ❖ Evening transfer to train station for Bullet Train to Nagoya. (Approx 3 hours)
- ❖ Arrive Nagoya and transfer to Indian restaurant for dinner.
- ❖ Overnight stay at hotel in Nagoya.



### DAY 02 : NAGOYA | 26 June

#### Plant Visit in Toyota & Entrance to Toyota Museum (B,L,D)

- ❖ Breakfast at the Hotel.
- ❖ **Post breakfast transfer for the plant visit in Toyota.**
- ❖ Lunch at Indian Restaurant
- ❖ Entrance to Toyota museum
- ❖ Evening transfer to Indian restaurant for Dinner
- ❖ Overnight at hotel in Nagoya





## DAY 03 : NAGOYA | 27 June

### Visit Toyota Motor Corp & Nagoya Sightseeings (B,L,D)

- ❖ Breakfast at the Hotel.
- ❖ **Plan visit to Toyota motor corp & Toyota QC activities**
- ❖ **Followed by visit to Toyota Kaikan exhibition hall for self research**
- ❖ Lunch at Indian Restaurant
- ❖ Post lunch proceed for half day Nagoya Sightseeings
- ❖ Visit Nagoya castle
- ❖ Shopping drop.
- ❖ Dinner at Indian Restaurant
- ❖ Overnight at hotel in Nagoya.



## DAY 04 : NAGOYA - SHIZUOKA | 28 June

### Plan visit Nagoya. Sightseeings in Shizuoka (B,L,D)

- ❖ Breakfast at the Hotel & checkout
- ❖ **Plan visit in Nagoya.**
- ❖ Lunch in Indian restaurant
- ❖ Later transfer to Shizuoka by coach.
- ❖ Proceed for Sightseeings in Shizuoka
- ❖ Gotemba Premium outlet shopping
- ❖ Evening proceed to Indian restaurant in Gotembo for Dinner
- ❖ Followed by Check in at the hotel.
- ❖ Overnight at hotel in Shizuoka



**DAY 05 : SHIZUOKA - TOKYO | 29 June**  
**Plan visit in Shizuoka. Bullet train to Tokyo (B,L,D)**

- ❖ Breakfast at the Hotel.
- ❖ **Plan visit in Shizuoka.**
- ❖ Lunch at Indian Restaurant
- ❖ Transfer to train Station for bullet train to Tokyo
- ❖ Arrive at Tokyo train station and transfer for shopping drop in evening.
- ❖ Dinner at Indian restaurant followed by check in.
- ❖ Overnight at hotel in Tokyo



**DAY 06 : TOKYO | 30 June**  
**Full day lecture at JUSE. (B, L, D)**

- ❖ Breakfast at the hotel
- ❖ **Proceed for full day Seminar on Quality management at Union of Japanese Scientists and Engineers Centre in Tokyo with Packed Lunch.**
- ❖ Dinner at Indian restaurant
- ❖ Overnight at hotel in Tokyo



**DAY 07 : TOKYO – INDIA | 01 July**  
**Day at Disney Land & transfer to airport (B,L)**

- ❖ Breakfast at the Hotel & check out.
- ❖ Transfer to Disney land with meal coupon.
- ❖ Later transfer to Haneda Airport for the flight back to India.
- ❖ Flight departs @ 2255 hrs.
- ❖ Depart with Cherished memories!!!



<b>ORBIT OFFER FOR QCFI – JAPAN TOUR</b>	
<b>CORPORATE NAME</b>	QCFI – JAPAN STUDY TOUR
<b>GROUP SIZE</b>	Min. 20 Passengers
<b>DATE OF TRAVEL</b>	25 – 01 July, 2017
<b>DURATION</b>	06 Nights / 07 Days Japan : 03 nights Nagoya + 01 night in Shizuoka + 02 nights Tokyo
<b>AIRLINE</b>	Singapore Airlines
<b>HOTEL 3*</b>	3* HOTEL NEAR TO NARITA AIRPORT FOR FRESHEN UP (3-4 HOURS) 03 NIGHTS NAGOYA : HOTEL SUNROUTE PLAZA OR SIMILAR 01 NT SHIZUOKA : HOTEL SUN PALACE SHIZUOKA OR SIMILAR 02 NTS TOKYO : HOTEL ROSE GARDEN SHIJUKU OR SIMILAR
<b>TOUR COST</b>	INR 3,00,000 per person on Twin Sharing basis including 9% GST
<b>SINGLE SUPPLEMENT</b>	INR 36000 per person*

**SERVICE INCLUSIONS:**

- Airfares + Taxes. **(Fares & seats subject to availability at the time of confirmation).**
- Japan Visa fees
- 3 Nights accommodation in Nagoya + 1 Night accommodation in Shizuoka + 2 Nights accommodation in Tokyo with breakfast on twin sharing basis in the above mentioned hotels or Similar.
- Early check in with breakfast on arrival in Narita airport hotel or near to Narita Airport.
- Meals & Sightseeings as per itinerary.
- All sightseeings & transfers as per itinerary.
- Bullet train transfers from Tokyo – Nagoya & from Shizuoka - Tokyo as per the itinerary.
- 04 Plant visit during the study tour. (03 in Nagoya & 01 in Shizuoka)
- 01 Full day Seminar in Tokyo & ½ day Seminar in Nagoya.
- Services of an English speaking local guide during sightseeing.
- Overseas Mediclaim policies up to the age of 59 years.
- Faculty charges
- Services of Interpreter and charges during plant visit
- JUSE service charges and fees during the lectures.
- Industrial visit charges and fees during the visits.
- Services of Orbit Professional Tour Manager + Orbit Travel Kit

### SERVICE EXCLUSIONS:

- Late Check out.
- Conference set up.
- Domestic Travel within India & Late Check out.
- Laundry, Telephone & Expenses of Personal Nature.
- Any items not mentioned in the “Service Inclusions”
- Any Increase in Airfare, Taxes & Rate of Exchange

### TERMS :

- No Hotels or Air seats are booked. Only on confirmation of the group with Deposit, bookings will be actioned.
- Booking deposit of 90% of the Invoice amount on group confirmation. Balance 10 % of the Invoice amount has to be settled in full and final before the group departs.
- Any reduction in the group size of less than **20** passengers, package cost will be subject to change.
- Orbit acts as a representative of the passenger to apply for visa on his behalf with all the relevant documents as per the rules of the respective consulates. It will be **“CORPORATE’S”** responsibility to comply with all the requirements of the respective consulates to obtain the visa. In case of visa refusal the cancellation terms will be applicable.
- If the above-mentioned hotels are not available, similar grade hotels will be provided without compromising on any service or facility.
- Early Check-in / Late Check-out is not included in the cost unless specified otherwise. The same if required is available subject to availability at the discretion of the hotel and at additional cost.
- Any overstay expenses due to delay or change or cancellation in flight will be on your own and Orbit will not be liable for such expenses. However we will provide assistance to the best of our abilities
- All prices of the airline / hotel and the itinerary are subject to change of services without notice, due to unforeseen circumstances such as natural calamities, major currency fluctuations or airfare or change in management of suppliers.
- The airfare, taxes and the rate of exchange is as of today 11 April 2017, any variation or change in the same at the time of ticketing will be charged at actual.
- **The rate of exchange has been calculated at 1 USD = INR 66 & 01 USD = 112 JPY as on 11 April, any increase in the Rate of Exchange will be charged extra.**

**Proposed 11 – April – 2017.**