



Profile Summary

1. B.E from PSG Tech, Coimbatore and M.S from BITS Pilani
2. Served as Chairman of QCFl- Hosur Chapter since 2015 to Mid 2022. Member 5S Committee and TQM committee of QCFl.
3. Retired as General Manager from Titan Company Ltd, Watch Division, Hosur.
4. Consulting for M/s Tata Electronics as a Senior consultant.
 - a) Instrumental in developing a new course in BSc Manufacturing science with Bharathiar university for the employees of Tata Electronics.
 - b) Introduced QCFl Book on PST as textbook for BSc Mfg. Science.
5. Supported QCFl Conventions at chapter level, national level and as jury of international convention at Tokyo Japan during 2019.
6. Co-Authored a book on Horology-Watch Manufacturing, Writing books on manufacturing science I, II & III, for the new BSc course on Manufacturing science.

Current position in QCFl and other institutes: Chairman of Hosur Chapter since 2015, GC Member, Member 5S committee and TQM. Senior Consultant to Tata Electronics, a new Mobile parts mfg plant. Member Board of studies of BU&VIT. Representing industries for syllabus review process of Anna University. Developed a new course of BSc in manufacturing science with BU for Tata Electronics. Used QCFl book on PST as textbook.

Qualification: B.E (EEE) and M.S Manufacturing Management.

Company : Former General Manager of Watch division of Titan Company Ltd, Hosur. Managed watch production and quality levels for a daily volume of 50000 watches a day. Managed watch assembly at 4 locations namely, Hosur, Dehradun, Baddi, Roorkee and Pant Nagar. Managed a work force of 1000, including 50 Engineers / Managers.(30 Years)

Best Practices: Implemented Lean set up for Watch and Movement assembly operations with a single piece, continuous flow conveyor lines. Implemented 5S-Work Place management at Assembly units with the learnings from Japanese watch companies Citizen, Seiko and Epson. Supporting watch companies in China and Japan to improve layout, Flow and Technology/ Visual Management with process audit and technology mgt. Published a book on Horology: Watch assembly, Inspection and Testing at Hongkong.

Visit to foreign countries during the service at Titan: Swiss, France, Germany, Japan, China, Hongkong, Singapore, Taiwan.

Expertise: Precision engineering, Horology, process audit, 5S, Quality concepts, PST, Kaizen, Poka-Yoke, Lean Tools. Won a best kaizen with an award of Rs 1 Lakh in the CII- Kaizen all India competition. Evaluated around 1000 Case studies and educate for

Preparation, Presentation, and evaluation. Co-ordination with Kaizen & six sigma teams.

Support to QCFl:

1. Served as Chairman of Hosur Chapter since the year 2015.
2. Conducted Chapter convention for 4 years from the year 2017. Increased the number of teams from less than 100 to 208 teams during 2021. Increased number of participants from 500 to 1000 Level. Improved the participation from MSME's to the extent of 64 teams during 2021 by motivating and supporting them.
3. Influenced Titan to support the chapter and with sponsorship and maximum participation and improved the chapter to self-sustenance level with a cash balance of Rs 30 Plus lakhs.
4. Sponsorship Support for NCQC and 5S conclave from Titan.
5. Increased number of teams participation to NCQC and ICQCC from the teams from Hosur Chapter.
6. Spread the QC and 5S movement of QCFl to all the divisions of Titan and few divisions and units are already certified for 5S, Hosur, Roorkee, Pant Nagar, Titan eye care plant at Bangalore etc. Supported HQ for training and auditing.
7. Supported QCFl HQ with suggestions for improving QCFl guideline manual, 5S audit and certification program TQM and grievance handling process.
8. Will support QCFl HQ for improving participation, training, and development.
9. Will support HQ actively for NCQC for teams, KT, and evaluation of case studies.
10. Will promote QCFl books as textbooks, also help to write book on Lean.